Point the rifle in a safe direction and place the safety in the "on" position. Next remove the magazine, pull back the bolt, and carefully inspect the chamber to be sure the rifle is unloaded.

Step #1
Install the 8-32x 1/2" set screw in the vertical tapped hole in the front of the mount. Install the screw until it extends below the bottom of the mount approx 3/8".

The intent is for the set screw to "bite" or be forced into the receiver by tightening rear screws.

Step #2
Install the (2) 8-32x 1/4" set screws lengthwise in the bottom of the mount. Install the screws until flush with the rear face.

Note: The screws will be easier and quicker to install if started from the rear face.

Step #3
Set the mount in place on the receiver and closely check the fit of the mount to the receiver front ring. The mount should fit even and snug to the receiver.

Note: On a very few guns it may be necessary to tap the mount down with a plastic mallet.

Step #4
While holding the scope mount securely to the receiver start tightening the (2) lengthwise set screws. Tighten the screws alternately.

Note: After firing your Enfield rifle recheck the lengthwise set screw for make sure they are tight and secure.