



PRODUCT INSTALLATION GUIDE

Mauser 98 Stock



HARDWARE INCLUDED

-  [2] #6 x 7/8" Phillips Head Screw
- [2] #8 x 2" Sheet Metal Screw
- [2] #8 x 2 1/4" Sheet Metal Screw

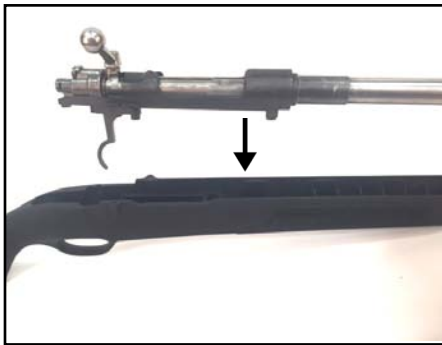
-  [1] 1/4" Lock Washer

TOOLS Needed

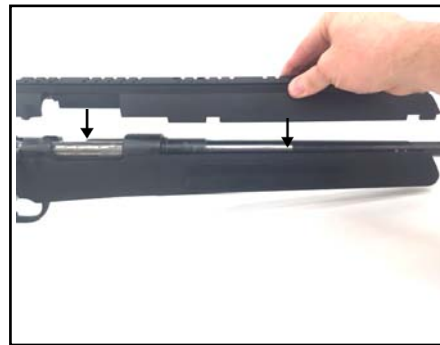
-  Phillips Head Screwdriver



Warning: When handling a firearm, always follow the proper handling procedures at all times. Failure to follow these procedures could result in serious damage, injury, or death. We are not responsible for damage to property, injury, or death resulting from improper installation, misuse or modification of products. If you are not comfortable completing any of the following steps, or do not have the proper tools enlist the help of your local gunsmith. We are not responsible for components that are damaged due to improper installation.



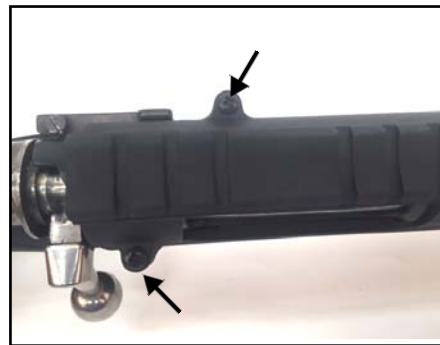
1 Begin by removing the barreled action from the existing stock. Using a small punch drivout the retaining pin from the rear sight and then tap the spring toward the front sight and lift out the rear action. Place the barreled action into the ATI Mauser stock as seen in Figure 1.



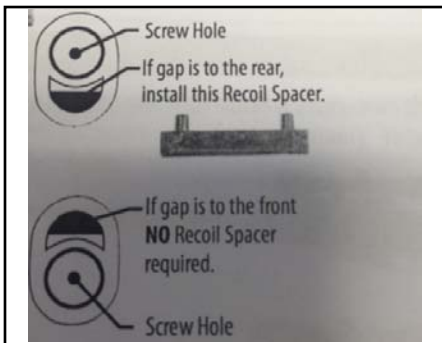
4 Remove the spring and follower from the old trigger guard/magazine and place the spring inside the mag well with the shell follower face up. Next install the top cover to the stock body as seen in Figure 4.



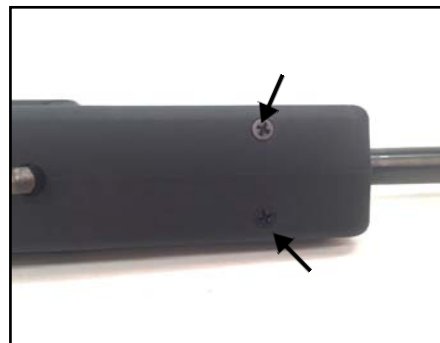
2 Once the barrel is seated into the ATI stock turn the stock on its side and using a phillips head screwdriver, the provided 1/4" lock washer and the original action mounting screw, tighten as seen in Figure 2.



5 Using a phillips head screwdriver and the provided (2) #6 x 7/8" phillips head screws, tighten the top cover to the stock body as seen in Figure 5.



3 NOTE: The recoil lug spacer allows this stock to fit various Mausers. After completing step 2, observe the oblong hole in the stock and check for gap. If the gap in the oblong hole is to the rear then the recoil spacer must be installed as seen in Figure 3.



6 Turn your firearm over and using a phillips head screwdriver and the provided (2) #8 x 2" sheet metal screws tighten the stock body to the top cover as seen in Figure 6.

PRODUCT INSTALLATION GUIDE

Mauser 98 Stock

PAGE 2



7

Reinstall the rear action mounting screw as seen in Figure 7. To install the optional cheekrest pad locate the most comfortable position on the stock. Use tape to hold in the correct position and using a 9/64" drill bit, drill 2 holes through the cheekrest. Using the (2) provided screws tighten the cheekrest to the stock to complete your installation.

