

# PRODUCT INSTALLATION GUIDE

## Shotgun Pistol Grip Stock with Scorpion Recoil Pad



### HARDWARE INCLUDED

NON APPLICABLE



### TOOLS Needed

Flat Head Screwdriver

Phillips Head Screwdriver

Allen Set



**Warning:** When handling a firearm, always follow the proper handling procedures at all times. Failure to follow these procedures could result in serious damage, injury, or death. WE are not responsible for damage to property, injury, or death resulting from improper installation, misuse or modification of products. If you are not comfortable completing any of the following steps, or do not have the proper tools enlist the help of your local gunsmith. We are not responsible for components that are damaged due to improper installation.



1

Begin by removing the existing recoil pad from your stock using a phillips head screwdriver. Next using a long flat head screwdriver or the appropriate socket with extension remove the stock bolt from the inside of the opening in the rear of the stock as seen in Figure 1.



4

Note: If you shotgun has a pistol grip or other stock you must purchase the stock bolt for your firearm. For the Winchester and Mossberg/Maverick bolt you will use just the platform as seen in Figure 4.



2

Begin by selecting the correct receive adapter for your shotgun. The Mossberg and the Maverick require no adapters. The Remington/Norinco and Winchester adapters are marked as seen in Figure 2.



5

The Norinco 98 uses the original metric stock bolt and uses the platform spacer and the Remington spacer SPG0114 cut to 1 1/14" length as seen in Figure 5.



3

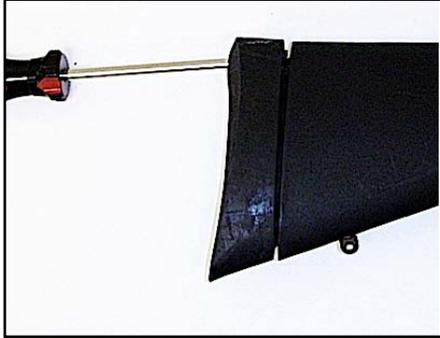
Next, select the correct rear spacers for your specific shotgun. The Remington has 3 spacers for the long stock bolt and 2 spacers for the short stock bolt. The longer bolt requires both spacers as seen in Figure 3.



6

Place the correct adapter between the receiver and the buttstock. Insert the stock bolt into the rear of the stock, through the adapter (if used) and into the receiver. Secure by tightening the stock bolt with a long flat head screwdriver or socket as seen in Figure 6.

# PRODUCT INSTALLATION GUIDE



Place the new recoil pad on the rear of the stock and secure with the 2 supplied #8 x 1 1/4" screws and tighten with a phillips head screwdriver as seen in Figure 7.