




# PRODUCT INSTALLATION GUIDE

## Tactical Top Folding Stock



### HARDWARE INCLUDED

-  [1] 1/4-28 x 2" Machine Screw
- [1] 5/16 - 18 x 1 1/2" Machine Screw
- [1] 5/16 - 24 x 2 1/2" Machine Screw
- [1] Phillips Head Screw
- [1] Large TFS Pin
- [1] Small TFS Pin
-  NON APPLICABLE
-  [1] TFS Large Washer
- [1] TFS Small Washer
- [1] Flat Washer

### TOOLS NEEDED

-  Phillips Head Screwdriver
-  Allen Set



**Warning:** When handling a firearm, always follow the proper handling procedures at all times. Failure to follow these procedures could result in serious damage, injury, or death. We are not responsible for damage to property, injury, or death resulting from improper installation, misuse or modification of products. If you are not comfortable completing any of the following steps, or do not have the proper tools enlist the help of your local gunsmith. We are not responsible for components that are damaged due to improper installation.



**1** Begin by removing the existing recoil pad from your stock by using a Phillips Head Screwdriver. Next use a long Flat Head Screwdriver or the appropriate socket with extension to remove the stock bolt from the inside of the opening in the rear of the stock as seen in Figure 1.



**4** After installing the small TFS pin, flip the stock over and install the small TFS washer and using a Phillips Head Screwdriver, tighten the provided Phillips Head Screw as seen in Figure 4.



**2** Attach the buttplate to the end of the arm as seen in Figure 2



**5** To attach the pistol grip, slide the grip into the arm as seen in Figure 5, making sure the folding button is seated into the proper location.



**3** Next, install the small TFS pin into the buttplate as seen in Figure 3.



**6** Select the correct adapter for your shotgun. The Mossberg and Maverick require no adapters. The Remington/Norinco and Winchester adapters are marked. Next, select the appropriate mounting bolt supplied for your shotgun as seen in Figure 6.

Win. Bolt Rem Bolt Moss Bolt

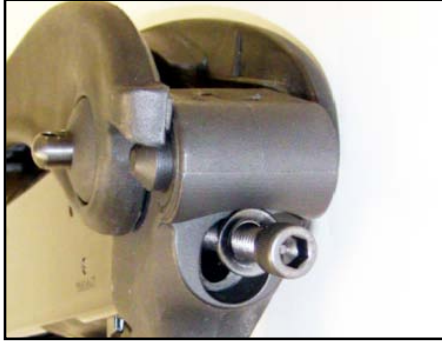
Winchester Adapter

Remington Adapter

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Place the appropriate bolt with supplied washer through the back of the grip and adapter (if used) as seen in Figure 7.



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Next, install the swivel stud and thread in until finger tight as seen in Figure 11.



8

Secure the bolt to the receiver by using the proper allen wrench as seen in Figure 8.



12

Using a 5/16 open face wrench and 3/16 allen wrench tighten until snug as seen in Figure 12.  
NOTE: WHEN TIGHTENING, DO NOT EXCEED 10LBS OF TORQUE.



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Before installing the large TFS pin determine which side you would like to have the swivel stud attached to as it will attach on the opposite side of the installed pin.. Next install the large TFS pin into the arm/ pistol grip as seen in Figure 9.



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If the top folding arm is not sitting flush against the shotgun receiver, use a file or dremel tool to remove material from the notch on the top of the folding arm as seen in Figure 13. File and check often against the receiver for the proper



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Turn the stock over and install the large TFS washer as seen in Figure 10.