



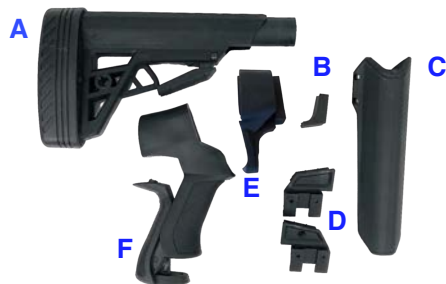
T3 TactLite Shotgun Stevens 320 adapter 2017 to present



Warning:

When handling a firearm, always follow the proper handling procedures at all times. Failure to follow these procedures could result in serious damage, injury, or death. WE are not responsible for damage to property, injury, or death resulting from improper installation, misuse or modification of products. If you are not comfortable completing any of the following steps, or do not have the proper tools enlist the help of your local gunsmith. We are not responsible for components that are damaged due to improper installation.

Parts List



- A. T3 Stock Sub-assembly
- B. Grip Pad (not used)
- C. Cheekrest
- D. Right/Left Mounts
- E. Grip Adapters (1)
- F. Grip Sub-assembly

Hardware List



- 1. Screw 6-32 x 3/4"
- 2. Screw 6-32 x 1/4" (4)
- 3. Foam Pad
- 4. Screw M8-1.25 x 50mm
- 5. Screw 1/4-28 x 2"
- 6. Screw 5/16-18 x 1-1/2"
- 7. Screw 1/4-28 x 1-1/4"
- 8. Screw 8-32 x 1/2"
- 9. Washer
- 10. Lock Washer
- 11. Square Nut 8-32
- 12. Plastite Screw 6-48 x 1/2"
- 13. Plastite Screw 6-48 x 1/2"
- 14. Nut 6-32 (5)

1 Remove Original Stock

Figure 1



Begin by removing the existing recoil pad from your stock using a Phillips head screwdriver. Next using a long flat head screwdriver or appropriate socket remove the stock bolt. You can now remove the old stock from the receiver as shown in (Figure 1).

4 Grip Installation to Receiver



Screw 4a
Stevens 320 use the M8-1.25 x 50mm Socket Head Cap Bolt and Lock Washer

2 Remove Grip Backstrap from Grip

Figure 2



Slide the backstrap off of the pistol grip as seen in (Figure 2).

3 T3 Adapter Installation

Figure 3a



Stevens 320 2017 to current

Place the appropriate adapter from above into the pistol grip as seen in (Figure 3a) (We are using the Mossberg adapter as an example.) Press the adapter into place. Now screw the adapter in place using the (#13) 6-48 x 1/2" Plastite Phillips Flat Head Screw.

Figure 4a



Figure 4b



Place the pistol grip flush against the receiver (Figure 4a) and using the appropriate bolt and washer from above, tighten the pistol grip to the receiver with the appropriate allen wrench as seen in (Figure 4b). (We are using the Mossberg adapter as an example.)



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5 Buffer Tube to Grip Installation

Figure 5a



Figure 5b



Take the buffer tube and install the 8-32 square nut (#11) into the buffer tube bottom slot as seen in (Figure 5a). Next press the square nut until you can see it centered in the buffer tube as shown in (Figure 6b).

7 Grip Backstrap Installation

Figure 7a



Slide the backstrap onto the pistol grip as seen in (Figure 7a). Using a Phillips Head Screwdriver and the provided 6 x48 x 1/2" Plastite Phillips Head Screw (#12) screw the backstrap to the grip as seen in (Figure 7b).

(For illustration purposes shown without the receiver.)

Figure 7b



**You're finished.
Now enjoy your New Stock!**

6 Buffer Tube to Grip Installation

Figure 6a



Figure 6b



Figure 6c



Install the buffer tube into the rear of the pistol grip as seen in (Figure 6a). Flip the shotgun over and make sure the holes of the grip and buffer tube line up as seen in (Figure 6b). Next using a 9/64 allen head driver and the provided 8-32 x 3/4" Flat Head Socket Cap screw (#13), screw the buffer tube to the pistol grip as seen in (Figure 6c).

(For illustration purposes shown without the receiver.)

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