



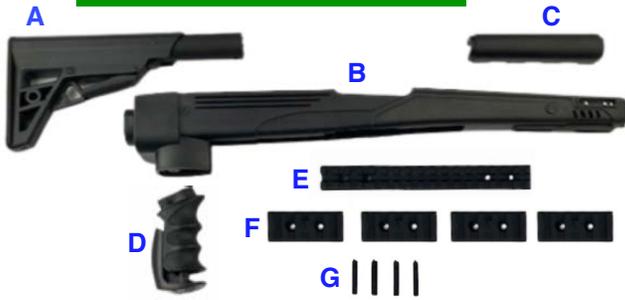
Strikeforce SKS Stock



Warning:

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Parts List



- A. Stock Sub-Assembly
- B. Stock Body
- C. Top Cover
- D. Pistol Grip
- E. 4" Bottom Rail
- F. Side/Bottom Rail (4)
- G. Blank Inserts (4)

Hardware List



- 1. Screw #14 x 1 1/4"
- 2. Spring
- 3. Screw 6-19 x 3/4"
- 4. Screw 6-19 x 1/2" (2)
- 5. Screw 6-32 x 3/8" (8)
- 6. Nut 10-32
- 7. Nut 6-32 (8)
- 8. Sling Stud 10-32 x 5/16
- 9. Sling Stud 3/8" Course

1 Trigger Assembly Removal

Figure 1a



Figure 1b



To remove the trigger assembly, begin by inserting a pin punch or phillips head screwdriver into the spring latch catch at the rear of the trigger guard and pressing inward firmly until the spring latch as seen in (Figure 1a). The trigger assembly will now spring out and can be removed from the stock by pulling outward on the rear of the receiver as seen in (Figure 1b).

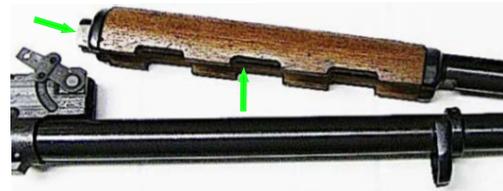
3 Gas Tube Assembly Removal

Figure 3a



Using a punch or small screwdriver, raise the lever on the right side of the rear sight base as seen in (Figure 3a). The dimple on the lever should stop at the end of the curved track on the right side of the rear sight base..

Figure 3b



With the lever in this position, you can now lift upward at the rear of the gas tube and out of the firearm as seen in (Figure 3b). Next, remove the gas piston from the assembly by tipping it upside down and letting it slide out. There is a small river running through the rear handguard in the gas tube assembly (as pointed out by arrow). The rivet has two ends, the head and the shaft end. Be sure to punch out the shaft end and remove the rivet using a 1/16" punch.

2 Barrelled Action Removal

Figure 2a



To remove the barrelled action from the stock body, pull outward and towards the rear as seen in (Figure 2a).

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4 Top Sling Stud Installation

Figure 4a



Figure 4b



To install the top sling stud (# 9), locate the hole on the top of the stock near the folding button as seen in (Figure 4a). Using an adjustable wrench, tighten the sling stud until seated as seen in (Figure 4b).

5 Blank Insert (Optional) Installation

Figure 5a



Figure 5b

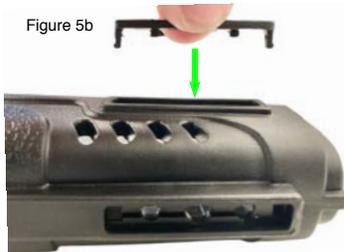


Figure 5c



If you choose to install the (4) blank inserts into the stock body as seen in (Figure 5a), you will take one insert as seen in (Figure 5b) and install into the side of the stock body making sure the tabs line up into the stock body until flush as seen in (Figure 5c). You will repeat this same process for the left side, and both slots on the bottom.

6 Picatinny Rail (Optional) Installation

Figure 6a



Figure 6b



If you choose to install the bottom picatinny rail with the sling stud, begin by installing the 10-32 hex nut (#6) into the pocket on the bottom of the picatinny rail as seen in (Figure 6a). Next, while holding your finger over the 10-32 hex nut, thread the sling stud (#8) into the rail until it is seated into the hex nut as seen in (Figure 6b).

6 Picatinny Rail (Optional) Installation Contin.

Figure 6c



Figure 6d



Next, install (2) 6-32 hex nuts (#7) into the pockets on the bottom of the inside stock body as seen in (Figure 6c). Align the bottom rail into place and while holding a finger over the hex nuts, fasten the rail using (2) 6-32 x 3/8" machine screws (#5) and a phillips head screwdriver as seen in (Figure 6d).

Figure 6e



Figure 6f



To install the 4" bottom rail begin by removing the 2" rail from figure 6d making sure to keep the hex nuts installed. Next, locate the remaining (2) pockets on the inside of the stock body and insert (2) 6-32 hex nuts (#7) into the pockets as seen in (Figure 6e). Align the bottom rail into place and while holding a finger over the hex nuts use a phillips head screwdriver to the fasten (4) 6-32 x 3/8 machine screws (#5) to the picatinny rail as seen in (Figure 6f).

Figure 6g



Figure 6h



To install the side rails begin by locating the existing pockets on the inside of the stock body and insert (2) 6-32 hex nuts (#7) into the pockets as seen in (Figure 6g). Align the side rail into place and while holding a finger over the hex nuts use a phillips head screwdriver to the fasten (2) 6-32 x 3/8 machine screws (#5) to the picatinny rail as seen in (Figure 6h).



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7 Magazine Installation

Figure 7a



Figure 7b



Begin by turning the barreled action over and installing the magazine, making sure to mate the magazine to the slot on the bottom of the rear sight base as seen in (Figure 7a) until seated as seen in (Figure 7b).

8 Barreled Action Installation

Figure 8a



Figure 8b



Next, install the barreled action into the stock body, making sure the stock is as far forward on the action as it will go and slide into place as seen in (Figure 8a). You will also want to make sure the front of the stock body seats into the band on the front of the barreled as seen in (Figure 8b).

9 Trigger Installation

Figure 9a



Figure 9b



To install the trigger assembly, insert the front of assembly into the stock making sure the cross pins go to locator lugs on the bottom of the receiver as seen in (Figure 9a). Tap the trigger guard forward and firmly push down on trigger assembly until it locks into place as seen in (Figure 9b).

10 Gas Tube Cover Installation

Figure 10a

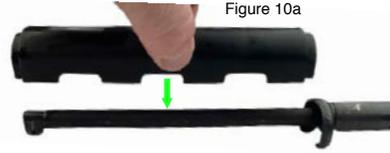


Figure 10b



To install the gas tube cover onto the gas tube, begin by placing the cover as seen in (Figure 10a) onto the gas tube and sliding into place until the front of the handguard is seated as seen in (Figure 10b).

Note: Because the SKS is a mil surplus firearm, the band as seen in Figure 10b may be deformed from previous re-manufacturing. Because of this you may need to re-form the band to help with seating of ATI gas tube cover.

Figure 10c



Figure 10d



Figure 10e



Figure 10f



Figure 10g



Next, install the rear sheet metal cover as seen in (Figure 10c) onto the gas tube until seated as seen in (Figure 10d). (Note: The sheet metal cover may not always sit flush against the handguard.) Place the rivet as seen in (Figure 10e) into the hole in the sheet metal cover as seen in (Figure 10f) and lightly tap the rivet until seated as seen in (Figure 10g). Note: Because the SKS is a mil surplus firearm, the band as seen in Figure 10b may be deformed from previous re-manufacturing. Because of this you may need to re-form the band to help with seating of ATI gas tube cover.

11 Gas Tube Installation

Figure 11a



Figure 11b



To install the gas tube, begin by inserting the front of the gas tube assembly as seen in (Figure 11a) into the proper location until seated as seen in (Figure 11b).



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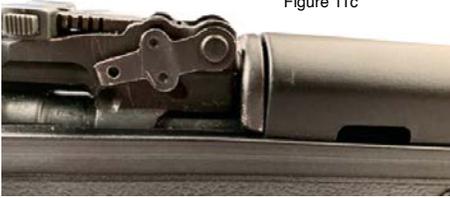


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11 Gas Tube Installation Continued

Figure 11c



Next, making sure the lever on the rear sight base is raised, insert the rear of the gas tube assembly and push down until seated as seen in (Figure 11c). Make sure the lever is all the way down and locked into place.

12 Pistol Grip Installation

Figure 12a



Due to the many variations of the SKS a trigger group spring is required (#2). Insert the trigger group spring into the pilot hole of the grip as seen in (Figure 12a). Installation of the spring will provide a tight fit between the receiver, trigger assembly and Strikeforce Stock.

Figure 12b



Figure 12c



Figure 12d



Figure 12e



To install the pistol grip, begin by removing the backstrap from the grip and seating the grip housing onto the stock body as seen in (Figure 12b). Next, using the 6-19 x 3/4" screw (#3) and a philips head screw driver tighten the grip to the stock as seen in (Figure 12c). Slide the backstrap onto the grip housing until seated as seen in (Figure 12d) and using the the (2) 6-19 x 1/2" screws (#4) tighten the backstrap until snug as seen in (Figure 12e).

13 Tube to Grip Assembly Installation

Figure 13a



Figure 13b



With the knuckle in the folded position, slide the buffer tube into the knuckle as seen in (Figure 13a). Using a Phillips Head Screwdriver and the provided 14 x 1 1/4" Phillips Head Screw (#1), tighten the tube through the back of the knuckle as seen in (Figure 13b).

**You're finished.
Now enjoy your New Stock!**

**Add additional ATI Accessories to
your Builds!**