



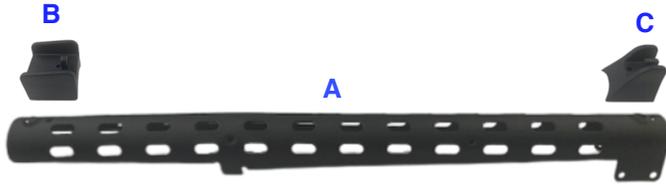
Classic Heat Shield with Sights



Warning:

When handling a firearm, always follow the proper handling procedures at all times. Failure to follow these procedures could result in serious damage, injury, or death. WE are not responsible for damage to property, injury, or death resulting from improper installation, misuse or modification of products. If you are not comfortable completing any of the following steps, or do not have the proper tools enlist the help of your local gunsmith. We are not responsible for components that are damaged due to improper installation.

Parts List



- A. Heatshield
- B. Rear Sight
- C. Front Sight

Hardware List

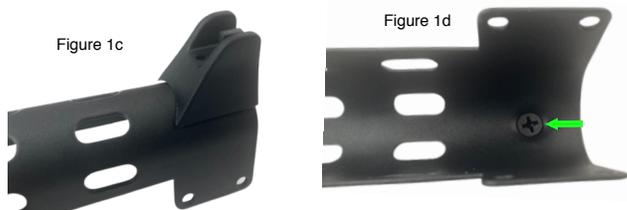


- 1. Screw 6-32 x 1" (2)
- 2. Screw 6-32 x 3/4" (2)
- 3. Screw #6 x 3/8" (2)
- 4. Hex Nut (2)

1 Front Ghost Ring Sight Installation



To install the front ghost ring sight, begin by placing the guide post of the sight as seen in (Figure 1a) into the pilot hole at the front of the heat shield as seen in (Figure 1b).



Once the front sight is seated on the heat shield as seen in (Figure 1c), flip the heat shield over and while holding onto the sight tighten the sight using one of the provided #6 x 3/8" screw (#3) as seen in (Figure 1d).

2 Rear Ghost Ring Sight Installation



To install the rear ghost ring sight, begin by placing the guide post of the sight as seen in (Figure 2a) into the pilot hole at the front of the heat shield as seen in (Figure 2b).



Once the rear sight is seated on the heat shield as seen in (Figure 2c), flip the heat shield over and while holding onto the sight tighten the sight using one of the provided #6 x 3/8" screw (#3) as seen in (Figure 2d).



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3

Heat Shield Installation

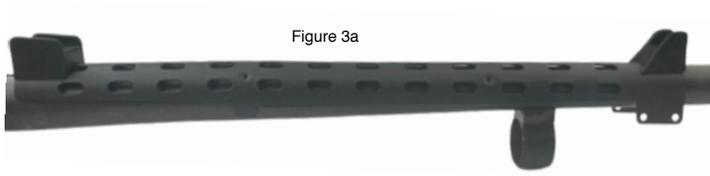


Figure 3a

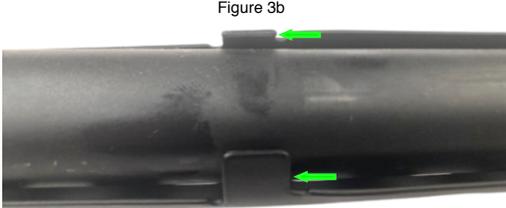


Figure 3b

Begin by removing the barrel from the shotgun. Next, slide the heatshield over the barrel until the rear of the heat shield meets the area of the barrel that will seat into the receiver as seen in (Figure 3a). Turn the barrel/heat shield over and using an adjustable wrench, bend the rear tabs as seen in (Figure 3b). Note: You may want to use a cloth when bending the tabs to prevent scratching from the adjustable wrench.

Figure 3c



After reinstalling the barrel, slide the heatshield so that it touches the receiver except on the Winchester which needs to be kept 1/2" from the receiver. Next, using an adjustable wrench, bend one tab of the front clamp around the barrel as seen in (Figure 3c). When bending the tabs, make sure that the holes (noted by the arrows) on both tabs are lining up for screw installation in step 3d. Repeat the same for the other side tab as well. Note: You may want to use a cloth when bending the tabs to prevent scratching from the adjustable wrench.

3

Heat Shield Installation Continued

Figure 3d

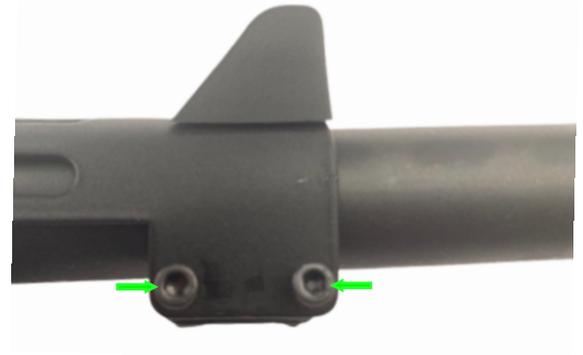


Figure 3e



Depending on the size of your barrel, using a 7/64" allen wrench you will now use the (2) provided 6-32 x 3/4" or 6-32 x 1" screws (# 1 or #2) and the provided 6-32 hex nuts (#4) and tighten the heat shield to the barrel as seen in (Figure 3d & 3e).

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