



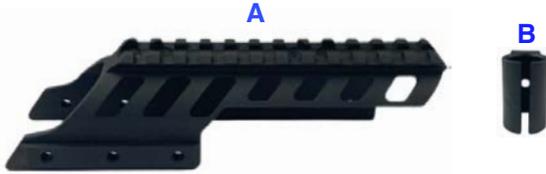
# Gen 2 Halo Aluminum Side Saddle & Full Nine Piece Add-a-Shell Package



### Warning:

When handling a firearm, always follow the proper handling procedures at all times. Failure to follow these procedures could result in serious damage, injury, or death. WE are not responsible for damage to property, injury, or death resulting from improper installation, misuse or modification of products. If you are not comfortable completing any of the following steps, or do not have the proper tools enlist the help of your local gunsmith. We are not responsible for components that are damaged due to improper installation.

## Parts List



- A. Aluminum Side Saddle
- B. Add-a-Shell (9)

## Hardware List



- 1. Screw 10-32 x 3/8" (9)
- 2. Screw 8-40 x 3/8" (4)
- 3. Screw 8-32 x 3/8" (4)
- 4. Lock Washer (9)

### 1 Side Saddle Installation

Note: If your Mossberg/Winchester/Remington does not have the pre existing receiver top mounting holes, ATI strongly recommends enlisting the services of a gunsmith for installation. ATI does not recommend any individual other than a trained gunsmith modifying the receiver of the firearm. (We are using the Mossberg for this example).

Figure 1a

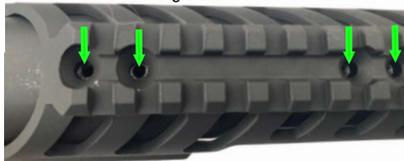


Begin by removing the (4) existing set screws from the top of the receiver using a flat head screwdriver as seen in (Figure 1a)

Figure 1b



Figure 1c



Next, slide the side saddle onto the receiver as seen in (Figure 1b), making sure the holes in the top of the receiver line up with the holes in the top of the side saddle as seen in (Figure 1c).

### 1 Side Saddle Installation Continued

Figure 1d



Figure 1e



For installation on a Mossberg, using the provided (4) 8-40 x 3/8" flat head screws (#2) and a 3/32" allen wrench as seen in (Figure 1d) tighten the side saddle until snug as seen in (Figure 1e). For installation of the side saddle on a Winchester or Remington use the provided (4) 8-32 x 3/8 flat head screws (#3) and a 3/32" allen wrench.

### 2 Add-a-Shell Installation

Figure 2a



Place the add-a-shell onto the side saddle and using the provided 10-32 x 3/8" button head screw (#1) and the lock washer (#4), tighten the add-a-shell to the side saddle using a 1/8" allen wrench as seen in (Figure 2a). You may mount up to 6 add-a-shells to the non-ejection port side and up to 3 on the ejection port side.

**You're finished.  
Now enjoy your New Product!**

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