



Winchester SXP 12 Gauge Strikeforce Six Position Adjustable Side Folding TactLite Shotgun Stock w/ X Series Recoil System



Warning:

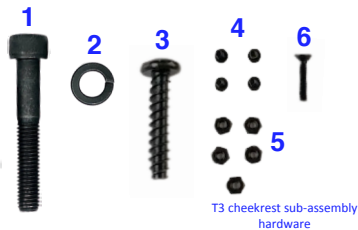
When handling a firearm, always follow the proper handling procedures at all times. Failure to follow these procedures could result in serious damage, injury, or death. WE are not responsible for damage to property, injury, or death resulting from improper installation, misuse or modification of products. If you are not comfortable completing any of the following steps, or do not have the proper tools enlist the help of your local gunsmith. We are not responsible for components that are damaged due to improper installation.

Parts List



- A. Strikeforce Sub-assembly
- B. Cheekrest
- C. Side-Folding Grip Assembly
- D. Grip Adapter
- E. Knuckle Pad
- F. Right/Left Mounts

Hardware List



- 1. Screw M8-1.25 x 50mm
- 2. Lock Washer
- 3. Screw 14 x 1 1/4"
- 4. Screw 6-32 x 1/4" (4)
- 5. Nut 6-32 (5)
- 7. Screw 6-32 x 3/4"

1 Remove Original Stock

Figure 1

Begin by removing the existing recoil pad from your stock using a Phillips head screwdriver. Next using a long flat head screwdriver or appropriate socket, remove the stock bolt. You can now remove the old stock from the receiver as shown in (Figure 1).



2 Folding Knuckle on Grip Assembly

Figure 2



To fold the knuckle on your grip assembly, press the pin cap and under the pivot housing together as seen in (Figure 2). Make sure you do not block the pin movement on the bottom of the knuckle.

3 Adapter Installation



Winchester SXP 12ga

Figure 3a



Figure 3b



Place the SXP adapter from above into the pistol grip as seen in (Figure 3a). Press the adapter into place as seen in (Figure 3b).



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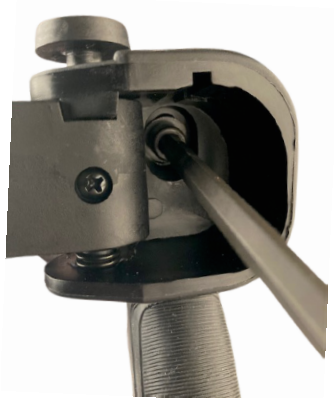
4 Grip Assembly Installation to Receiver



Screw 4a
Winchester SXP M8-1.25 x 50mm Socket Head
Cap Bolt and Lock Washer



Figure 4b



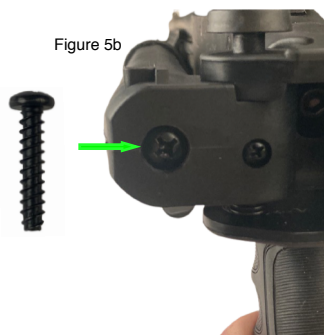
With the knuckle in the folded position place the pistol grip with adapter flush against the receiver as seen in (Figure 4a). Using the M8-1.25 x 50mm bolt(#1) and lock washer (#2) from above, tighten the pistol grip to the receiver using a 7/32 allen wrench as seen in (Figure 4b).

5 Buffer Tube to Knuckle Installation

Figure 5a



Figure 5b



With the knuckle in the folded position, slide the buffer tube into knuckle as seen in (Figure 5a). Using a Phillips Head Screwdriver and the provided 14 x 1 1/4" Phillips Head Screw (#3) tighten the tube through the back of the knuckle as seen in (Figure 5b).

6 Knuckle Pad Installation



Figure 6a

Figure 6b



Flip your shotgun over as seen in (Figure 6a) and using the provided alcohol wipe, gently wipe the knuckle area. Remove the backing from the knuckle pad and place over the knuckle as seen in (Figure 6b).

You're finished.
Now enjoy your New Stock!

**Add additional ATI Accessories to
your Builds!**