

PRODUCT INSTALLATION GUIDE

AK-47 Scorpion Recoil Pistol Grip



HARDWARE INCLUDED

- [2] 6 x 48/2 x 1/2" Plastite Phillips Head Screw
- [1] M6 x 1 x 25mm Socket Head Cap Screw

- [1] Steel AK Grip Nut
- [1] M6 Lock Washer

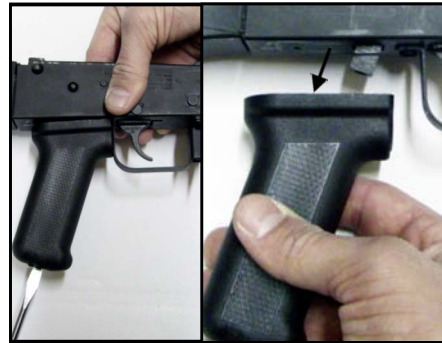
TOOLS NEEDED



Warning: When handling a firearm, always follow the proper handling procedures at all times. Failure to follow these procedures could result in serious damage, injury, or death. We is not responsible for damage to property, injury, or death resulting from improper installation, misuse or modification of products. If you are not comfortable completing any of the following steps, or do not have the proper tools enlist the help of your local gunsmith. We are not responsible for components that are damaged due to improper installation.



- 1
- Begin by pressing in the button on the rear of the receiver cover. Next remove the cover from the slot in the rear of the sight housing and set aside as seen in Figure 1.



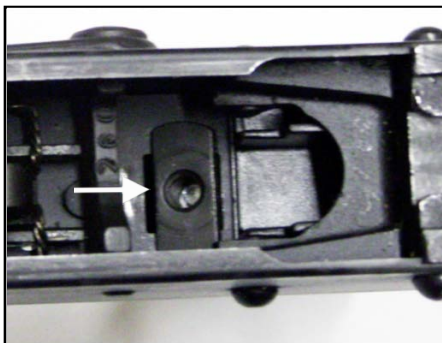
- 4
- While holding the pistol grip nut, remove the screw from the bottom of the pistol grip using a flat head screwdriver or allen wrench and then remove the grip as seen in Figure 4.



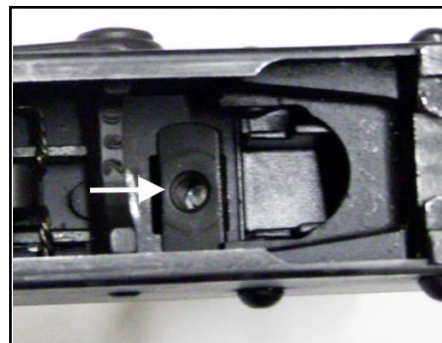
- 2
- Push the rear of the rod towards the barrel until it is free from the receiver and then pull the rod up and back to remove the rod and spring from the bolt carrier as seen in Figure 2.



- 5
- Remove the scorpion pistol grip recoil pad from the AK-47 pistol grip by pulling downward on the pad and sliding off of the pistol grip as seen in Figure 1.



- 3
- Locate the pistol grip nut on the inside of the receiver as seen in Figure 3.



- 6
- Locate the pistol grip T-nut on the inside of the receiver as seen in Figure 6.

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If the pistol grip nut comes out of place, position the T-nut as shown below as seen in Figure 7.



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Using the (2) supplied 6 x 48/2 x 1/2" phillips head screws and a phillips head screwdriver tighten the recoil pad to the grip as seen in Figure 11.



8

While holding the pistol grip nut, slide the new ATI AK-7 Pistol grip over the nut as seen in Figure 8.



12

Reinstall the rod and spring into the bolt carrier and the place the rear end of the rod into the slot in the rear of the receiver. Next reinstall the receiver cover by placing the front of the cover into the slot in the rear sight housing and then locking into place with the rear end of the rod through the cover as seen in Figure 12.



9

Continue to hold the T-nut and pistol grip in place. Using a 5mm allen wrench, completely thread the M6 X 1 x 25mm Socket Head Cap Bolt into the T-nut, and secure the ATI pistol grip to the AK-47 receiver as seen in Figure 9.



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Reinstall the Scorpion Recoil Pad by sliding it upward into the pistol grip as seen in Figure 10.