

PRODUCT INSTALLATION GUIDE

Marlin Fiberforce Stock



HARDWARE INCLUDED

[1] 8-32 x 2" Machine Screw

NON APPLICABLE

TOOLS Needed

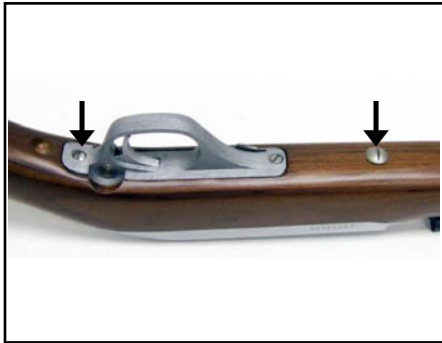
Flat Head Screwdriver

Phillips Head Screwdriver

Allen Set



Warning: When handling a firearm, always follow the proper handling procedures at all times. Failure to follow these procedures could result in serious damage, injury, or death. We are not responsible for damage to property, injury, or death resulting from improper installation, misuse or modification of products. If you are not comfortable completing any of the following steps, or do not have the proper tools enlist the help of your local gunsmith. We are not responsible for components that are damaged due to improper installation.



1 Begin by using a flathead screwdriver and removing the (2) take-down screws from the underside of your Marlin as seen in Figure 1.



4 Install the trigger assembly into the ATI Fiberforce (the snug fit is intentional) and reinstall the flange nut and trigger retaining screw that was removed in step 3 as seen in Figure 4.



2 Next, lift the barreled action out of the old stock as seen in Figure 2.



5 Next, install the upper handguard onto the barrel. With the handguard in place on the barreled action, align the front tabs of the stock to the front slot of the handguard. Continue to match tabs and slots until the top handguard sets with the stock and barrel assembly as seen in Figure 5.



3 For clip fed rifles, remove the oval recessed area in the bottom of the stock, just forward of the trigger assembly opening as seen in Figure 4. Stock material is easily removed with most common woodworking tools, drills and files.



6 Install and tighten the take down screw that was removed in step 1 using flat head screwdriver as seen in Figure 6.

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Install the front portion of the grip by sliding into place and then snapping the grip onto the fiberforce stock handle as seen in Figure 7.



8

Install the provided 8/32 x 2" screw through the trigger assembly. Because this screw passes through the hole in the rear of the trigger assembly, it may be necessary to loosen the front screw of the trigger assembly. Tighten with a phillips head screwdriver until snug as seen in Figure 8.