


PRODUCT INSTALLATION GUIDE

Mosin Nagant Monte Carlo Stock

HARDWARE INCLUDED

 NON APPLICABLE

 [1] 5/16 washer



TOOLS Needed

 Flat Head Screwdriver



Warning: When handling a firearm, always follow the proper handling procedures at all times. Failure to follow these procedures could result in serious damage, injury, or death. WE are not responsible for damage to property, injury, or death resulting from improper installation, misuse or modification of products. If you are not comfortable completing any of the following steps, or do not have the proper tools enlist the help of your local gunsmith. We are not responsible for components that are damaged due to improper installation.



1

Due to the large production quantities and variations of this rifle some modifications may be needed. After removing the barreled action from the original stock, place the barreled action and magazine assembly into the ATI Monte Carlo stock as seen in Figure 1.



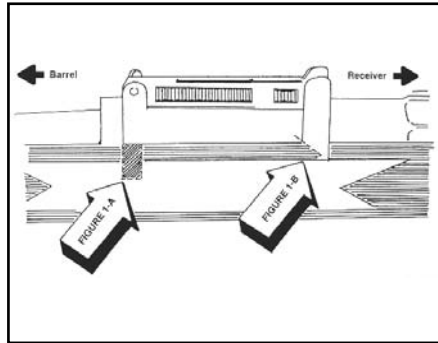
4

Reinstall the bolt by depressing the trigger and pushing the bolt forward as seen in Figure 4.



2

Next, using a flathead screwdriver install and tighten the bottom magazine screw as seen in Figure 2.
NOTE: This screw would have been removed when removing the original stock.



5

For modifications for rear sight clearance on the M-39 Finnish Heavy Barrel, material must be removed from the shaded area as seen in Figure 5. Cut a slot approx. 1/16" x 5/16" wide x 3/8" deep on both the front left and front right sides of the stock indicated by arrow 1-A. This may be best accomplished using a dremel tool. To obtain the correct rear clearance, simply file approx. 1/8" off of the corner as indicated by arrow 1-B.



3

Turn the rifle over install and tighten the top receiver screw as seen in Figure 3.
NOTE: This screw would have been removed when removing the original stock.

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PAGE 2



7

Due to many variations of the Mosin Nagant and the range of the angle between the barrel and receiver, a washer may be needed to improve the position of the barrel in the stock as seen in Figure 7.



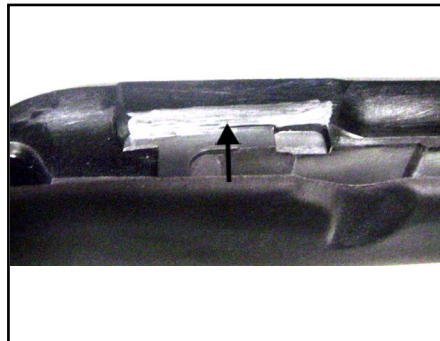
11

Turn the rifle over install and tighten the top receiver screw as seen in Figure 11. NOTE: When the washer is installed, there might be a small gap between the barrel and the stock. This will not affect the performance of the firearm.



8

Once you have determined that a washer will be needed for the proper fit, disassemble the firearm. Place the top receiver screws through the receiver and then slide the 5/16" washer provided onto the end of the bolt as seen in Figure 8.



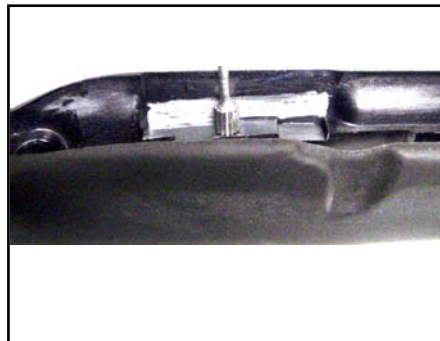
12

Due to the many variations of the Mosin Nagant, you may need to remove some material from the stock wall as seen in Figure 12 in order for the cartridge interrupter to work properly.



9

Next, insert the barreled action with the bolt and washer into the top of the stock and insert the magazine assembly into the bottom of the stock as seen in Figure 9.



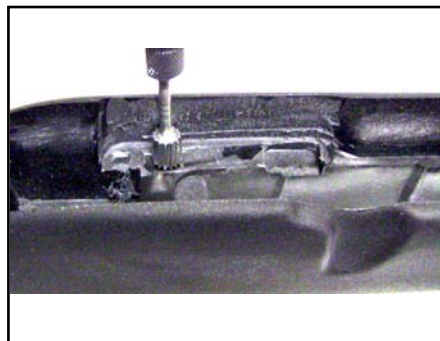
13

Use a dremel or similar tool to remove material from the stock wall as seen in Figure 13.



10

Using a flathead screwdriver install and tighten the bottom magazine screw as seen in Figure 10. NOTE: This screw would have been removed when removing the original stock.



14

The side wall of the stock gets thicker as it moves down the side. Be sure to angle the dremel so the wall had the same thickness on the top as it does on the bottom as seen in Figure 14.