

# PRODUCT INSTALLATION GUIDE

## Standard Shotgun Forend



### HARDWARE INCLUDED

NON APPLICABLE

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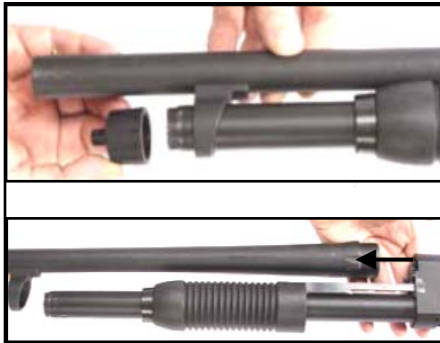
### TOOLS NEEDED

Forend Removal Tool

Pliers



**Warning:** When handling a firearm, always follow the proper handling procedures at all times. Failure to follow these procedures could result in serious damage, injury, or death. We are not responsible for damage to property, injury, or death resulting from improper installation, misuse or modification of products. If you are not comfortable completing any of the following steps, or do not have the proper tools enlist the help of your local gunsmith. We are not responsible for components that are damaged due to improper installation.



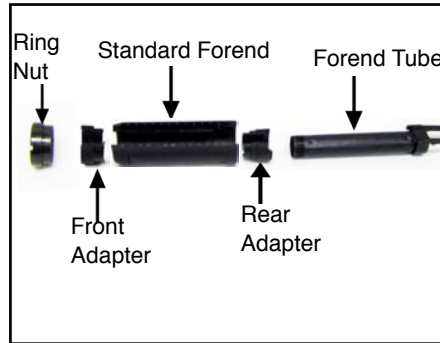
**1** Begin by unscrewing the magazine cap by turning the cap counter clockwise and then removing the barrel by pulling it out of the receiver as seen in Figure 1.



**4** Begin by removing the plastic molding bridge from the front and rear adapter by using a pliers before installing it to the forend as seen in Figure 4.



**2** Using the appropriate magazine socket wrench or spanner wrench, unscrew the forend nut and remove as seen in Figure 2.



**5** After removing the plastic bridges, assemble the forend to all models as shown. Due to varying receiver widths there may be interference between the rear of the forend and the front of the receiver. If it occurs use a rotary tool or file to remove material from the rear of the forend. To reassemble your firearm reverse steps 1-2.

#### Front Adapters

Mossberg Long = MF1 = 1  
Mossberg Short = MF2 = 2  
Remington 870 = RF (Norinco) = 4  
Winchester 1200/1300 = WF = 6  
Winchester SXP = WF = 6

#### Rear Adapters

Mossberg Long = MR = 3  
Mossberg Short = MR = 3  
Remington 870 = RR (Norinco) = 5  
Winchester 1200/1300 = WR = 7  
Winchester SXP = MF2 = 2

**3** Your standard forend will come with several front and rear adapters. Make sure to use the proper adapters by looking at the inside of the adapter. Each one is marked with one of the following as seen in Figure 3.

MADE IN  
THE USA

LIMITED LIFE TIME WARRANTY

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