



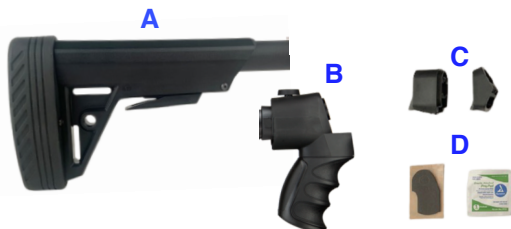
# Moss/Rem/Win 1200/1300 12 Gauge Strikeforce Six Position Adjustable Side Folding Gen 2 TactLite Shotgun Stock w/ X Series Recoil System



## Warning:

When handling a firearm, always follow the proper handling procedures at all times. Failure to follow these procedures could result in serious damage, injury, or death. WE are not responsible for damage to property, injury, or death resulting from improper installation, misuse or modification of products. If you are not comfortable completing any of the following steps, or do not have the proper tools enlist the help of your local gunsmith. We are not responsible for components that are damaged due to improper installation.

## Parts List



- A. Strikeforce Sub-assembly  
B. Side-Folding Grip Assembly  
C. Grip Adapters (2)  
D. Knuckle Pad

## Hardware List



1. Screw 5/16-24 x 2"  
2. Screw 1/4-28 x 1 1/2"  
3. Screw 5/16-18 x 1"  
4. M8 Flat Washer (2)  
5. Screw 14 x 1 1/4"

## 1 Remove Original Stock

Figure 1



Begin by removing the existing recoil pad from your stock using a Phillips head screwdriver. Next using a long flat head screwdriver or appropriate socket, remove the stock bolt. You can now remove the old stock from the receiver as shown in (Figure 1).

## 2 Folding Knuckle on Grip Assembly



Figure 2

To fold the knuckle on your grip assembly, press the pin cap and under the pivot housing together as seen in (Figure 2). Make sure you do not block the pin movement on the bottom of the knuckle.

## 3 Adapter Installation



Winchester 1200/1300 12ga



Remington 870 12GA

Figure 3a



Figure 3b



Remington 870 12GA example

Place the appropriate adapter from above into the pistol grip as seen in (Figure 3a). (For example purposes, we are using the Remington adapter). Press the adapter into place as seen in (Figure 3b). Note: The Mossberg requires no adapter and will seat directly to the receiver.



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### 4 Grip Assembly Installation to Receiver



4a.



#### Screw 4a

Winchester 1200/1300 use the 5/16-24 x 2" Socket Head Cap Bolt and Washer



4b.



#### Screw 4b

Remington 870 use the 1/4-28 x 1 1/2" Socket Head Cap Bolt and Washer



4c.



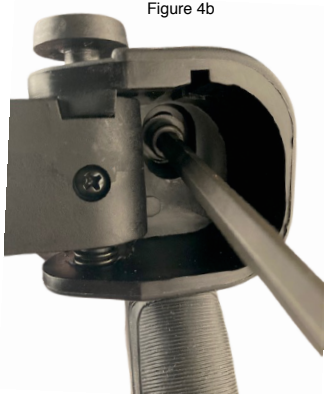
#### Screw 4c

Mossberg 500/590 use the 5/16-18 x 1" Socket Head Cap Bolt and the Washer

Figure 4a



Figure 4b



Place the pistol grip flush against the receiver as seen in (Figure 4a) and using the appropriate bolt and washer from above, tighten the pistol grip to the receiver with the appropriate allen wrench as seen in (Figure 4b). (We are using the Mossberg for an example which requires no adapter. For the Mossberg, you may need to remove some material from the pistol grip if it impedes the slide release lever.

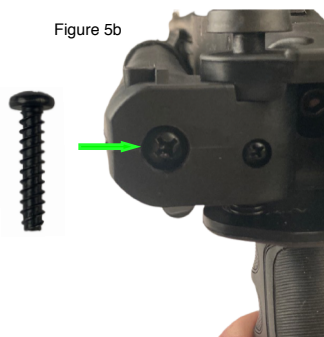
### 5 Buffer Tube to Knuckle Installation



Figure 5a

With the knuckle in the folded position, slide the buffer tube into knuckle as seen in (Figure 5a) Using a Phillips Head Screwdriver and the provided 14 x 1 1/4" Phillips Head Screw, tighten the tube through the back of the knuckle as seen in (Figure 5b)

Figure 5b



### 6 Knuckle Pad Installation

Figure 6a



Figure 6b



Flip your shotgun over as seen in (Figure 6a) and using the provided alcohol wipe, gently wipe the knuckle area. Remove the backing from the knuckle pad and place over the knuckle as seen in (Figure 6b)

**You're finished.  
Now enjoy your New Stock!**

**Add additional ATI Accessories to  
your Builds!**