

**Warning:**

When handling a firearm, always follow the proper handling procedures at all times. Failure to follow these procedures could result in serious damage, injury, or death. WE are not responsible for damage to property, injury, or death resulting from improper installation, misuse or modification of products. If you are not comfortable completing any of the following steps, or do not have the proper tools enlist the help of your local gunsmith. We are not responsible for components that are damaged due to improper installation.

**Parts List**

A



B



- A. Stock Sub-Assembly  
B. Pivot Housing Assembly

**Hardware List**

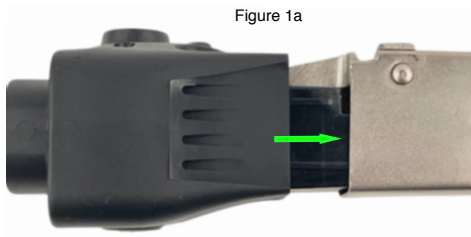
1



1. Screw #14 x 1 1/4"

**1 Pivot Housing Assembly Installation**

Figure 1a



After disassembling your AK using your owners manual, begin by sliding the side folding mount into the receiver as seen in (Figure 1a) until seated.

Figure 1b

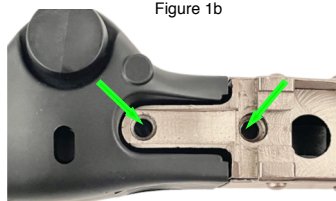
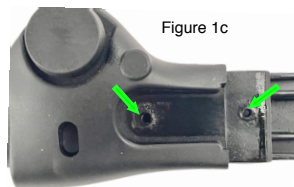


Figure 1c



With the pivot housing assembly in the receiver, mark the two holes as seen in (Figure 1b) using a paint pen. Measure the outside of the original AK screws to make sure it measures .230" If the screws you are using does not have the outside diameter of .230", measure the outside diameter and use the appropriate drill bit. If the screws measure .230 remove the pivot assembly and start by drilling pilot holes in the center of the 2 marked holes with a 1/16" starter drill bit. Next, move up to a 3/16" drill bit and drill 2 wider holes using the 2 pilot holes as seen in (Figure 1c)

**1 Pivot Housing Assembly Installation Cont.**

Figure 1d

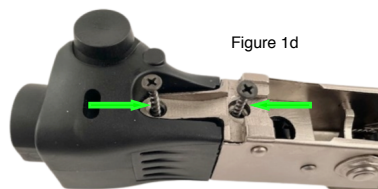
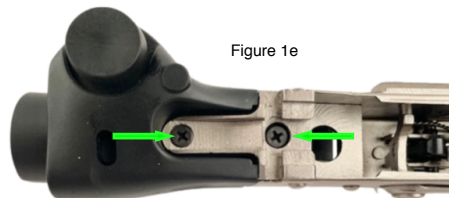


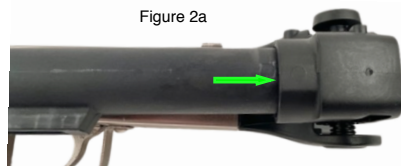
Figure 1e



Slide the pivot housing assembly into the the receiver until seated and insert the (2) original AK screws as seen in (Figure 1d). Using a phillips head screw driver, tighten the AK screws as seen in (Figure 1e).

**2 Buffer Tube Installation**

Figure 2a



With the stock in the folded position slide the buffer tube into the pivot housing until seated as seen in (Figure 2a).



## AK-47 Strikeforce Gen 2 TacLite Adjustable Stock



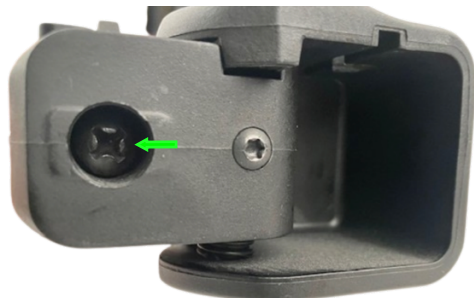
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### Buffer Tube Installation Cont.

Figure 2b



On the backside of the pivot assembly, insert the provided #14 x 1 1/4" phillips head screw (#1) and tighten as seen in (Figure 2b).

**You're finished.  
Now enjoy your New Stock!**  
**Add additional ATI Accessories to  
your Builds!**