



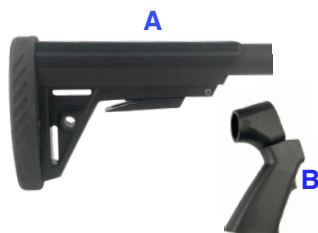
Moss/Rem/Win 1200/1300 12 Gauge Shotforce Six Position Adjustable Gen 2 TactLite Shotgun Stock w/ X Series Recoil System



Warning:

When handling a firearm, always follow the proper handling procedures at all times. Failure to follow these procedures could result in serious damage, injury, or death. WE are not responsible for damage to property, injury, or death resulting from improper installation, misuse or modification of products. If you are not comfortable completing any of the following steps, or do not have the proper tools enlist the help of your local gunsmith. We are not responsible for components that are damaged due to improper installation.

Parts List



- A. Shotforce Sub-assembly
- B. Grip Assembly

Hardware List



- 1. Screw 5/16-24 x 2"
- 2. Screw 1/4-28 x 1 1/2"
- 3. Screw 5/16-18 x 1"
- 4. Screw 8-32 x 3/4"
- 5. M8 Flat Washer
- 6. Nut 8-32

1 Remove Original Stock

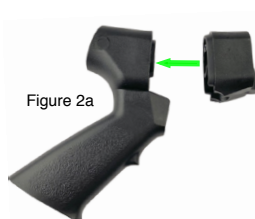
Figure 1

Begin by removing the existing recoil pad from your stock using a Phillips head screwdriver. Next using a long flat head screwdriver or appropriate socket, remove the stock bolt. You can now remove the old stock from the receiver as shown in (Figure 1).



2 Adapter Installation Continued

Figure 2a



Remington 870 12GA example

Figure 2b



Place the appropriate adapter into the pistol grip as seen in (Figure 2a) (We are using the Mossberg as an example which does not require an adapter and so the grip as seen in Figure 2b will seat directly to the receiver.) Press the adapter into place.

2 Adapter Installation



Winchester 1200/1300 12ga



Remington 870 12GA

3 Grip Assembly to Receiver Installation



Screw 3a

Winchester 1200/1300 use the 5/16-24 x 2" Socket Head Cap Bolt and Washer



Screw 3b

Remington 870 use the 1/4-28 x 1 1/2" Socket Head Cap Bolt and Washer



Screw 3c

Mossberg 500/590 use the 5/16-18 x 1" Socket Head Cap Bolt and the Washer



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3 Grip Assembly to Receiver Installation Cont.

Figure 3a



Figure 3b



Place the pistol grip flush against the receiver as seen in (Figure 3a) and using the appropriate bolt and washer, tighten the pistol grip to the receiver with the appropriate allen wrench as seen in (Figure 3b). (We are using the Mossberg which requires no adapter as an example).

4 Buffer Tube to Grip Installation

Figure 4a

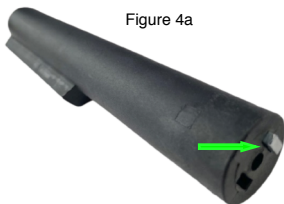


Figure 4b



Take the buffer tube and install the 8-32 square nut (#6) into the buffer tube top slot as seen in (Figure 4a). Next press the square nut until you can see it centered in the buffer tube as shown in (Figure 4b).

4 Buffer Tube to Grip Installation Cont.

Figure 4c

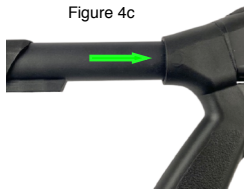
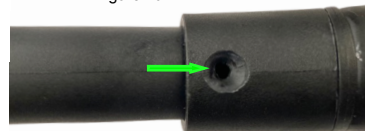


Figure 4d



Install the buffer tube into the rear of the pistol grip as seen in (Figure 4c). Make sure the holes of the top of the grip and buffer tube line up as seen in (Figure 4d)

Figure 4e

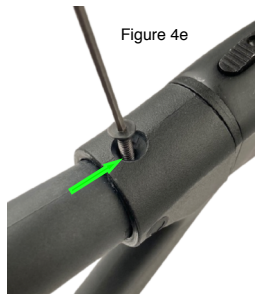
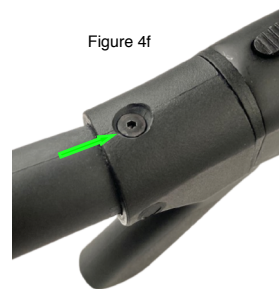


Figure 4f



Next using a 9/64 allen head driver and the provided 8-32 x 3/4" Flat Head Socket Cap screw (#4), screw the buffer tube to the pistol grip as seen in (Figure 4e and 4f).

**You're finished.
Now enjoy your New Stock!**

**Add additional ATI Accessories to
your Builds!**